



Technical Data Sheet

# Lucent Pc /ASA 0625U

Polycarbonate + ASA  
 LyondellBasell Industries  
 Engineering Plastics

**Product Description**

Polycarbonate+ASA Alloy, Injection Grade

Recycled Content  
 Add "R" for Added Release  
 Add "U" for UV Stabilized

**General**

Processing Method • Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.15	1.15 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (260°c/5.0 Kg)	30 g/10 min	30 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	9220 psi	63.6 MPa	ASTM D638
Flexural Modulus	404000 psi	2790 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (0.125 In (3.18 Mm))	7.7 ft·lb/in	410 J/m	ASTM D256

**Notes**

These are typical property values not to be construed as specification limits.